

# APPLE C FOAM FOAMING CATALYST RATIO'S

# DRUMSETS	GALLONS OF FOAMING CATALYST	GALLONS OF WATER	FINAL VOLUME OF BLEND (GALLONS)
	1	17	
	2	35	
1	3	52	55
	4	69	
	5	87	
2	6	104	110
	7	121	
	8	138	
3	9	156	165
	10	173	
	11	190	
4	12	208	220
	13	225	
	14	242	
5	15	260	275

**\*\*\*WARNING: FOAMING AGENT IS CORROSIVE MATERIAL IN CONCENTRATE FORM! SAFETY GLASSES AND GLOVES MUST BE WORN!!!!\*\*\***

### MIXING INSTRUCTIONS FOR 1 DRUMSET

1. BLEND THREE GALLONS OF FOAMING CATALYST CONCENTRATE WITH 52 GALLONS OF WATER MAKE 55 GALLONS (ONE DRUM) FOAMING CATALYST BLEND.
2. METER EQUAL AMOUNTS (BY VOLUME) OF RESIN BLEND AND FOAMING AGENT ALONG WITH COMPRESSED AIR TO MAKE FOAM.
3. FILL CAVITY WITH FOAM USING EITHER PRESSURE-FILL OR TOP-FILL TECHNIQUE.

# APPLE C FOAM RESIN RATIO'S

# DRUMSETS	# OF 55 LB. RESIN BAGS	GALLONS OF WARM WATER	FINAL VOLUME OF BLEND (GALLONS)
	1	14	
	2	28	
1	3	42	55
	4	56	
	5	70	
2	6	84	110
	7	98	
	8	112	
3	9	126	165
	10	140	
	11	154	
4	12	168	220
	13	182	
	14	196	
5	15	210	275

## MIXING INSTRUCTIONS FOR 1 DRUMSET

1. MIX THREE 55LB. RESIN BAGS WITH 42 GALLONS OF WARM WATER.
2. MIX APPROXIMATELY 15-20 MINUTES AFTER ALL RESIN AND WATER ARE ADDED.
3. METER EQUAL AMOUNTS (BY VOLUME) OF RESIN BLEND AND FOAMING AGENT ALONG WITH COMPRESSED AIR TO MAKE FOAM.
4. FILL CAVITY WITH FOAM USING EITHER PRESSURE-FILL OR TOP-FILL TECHNIQUE.



## **Yields**

1,500 8" Blocks / Drumset

1,000 12" Blocks / Drumset

or

1,330 ft<sup>2</sup> -8" Block / Drumset

900 ft<sup>2</sup> -12" Block / Drumset